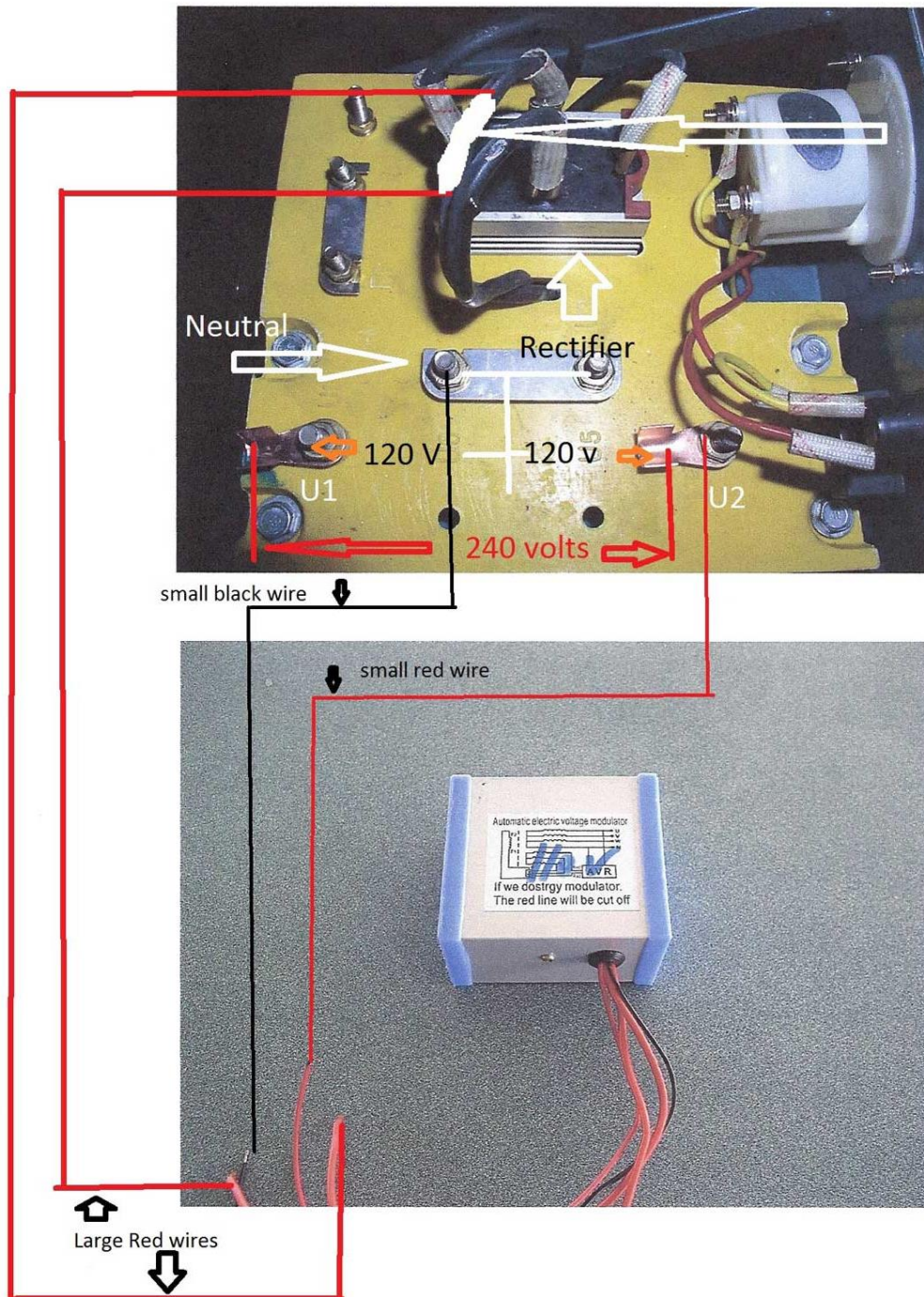


Locate the two wires that go to the brushes from the rectifier, DO NOT USE THESE!!
Cut one of the other two, does not matter which wire, then wire the two large red wires in series with the wire you just cut.



Cut wire

Adjust Voltage on AVR only after setting RPM for 1860 (62Hz) no load.

Load the generator and set the voltage just below lowest voltage at 1770 RPM (59Hz) Do not let RPM fall below 1740 (58Hz) fully loaded. This will ensure better regulation.

Large Red wires